

# Work Order ID 83001

\*8.30001\*

Page 1

Thursday, April 12, 2012 12:50:42 PM

Item ID: D407-558-047

Accept

\*N9000040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Dual Cargo Mirror Assembly, 6 inch Round

Stop \*NS2\*

Start Date: 4/12/2012 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 4/30/2012 Req'd Qty: 2.00

\*2\*

Customer:

Reference: REWORK PER ECN 12-554

Approvals: Process Plan: *MF*

Date: 12-04-12 Tooling:

Date:

Run Start \*NR1\*

QC:

Date: SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

DSI 9436

A

*KSP*

0.00

170

\*170\*

Packaging

Memo

0.00

Packaging

PULL FROM STOCK D407-558-047 X 2 B 79843 *CHG002*

REMOVE AND PUT BACK INTO STOCK PER KIT:

D2071-3 X1 B *73004*

D3778-1 X1 B *71205*

REPLACE WITH:

D2071-5 X1 B *82472*

D3778-3 X1 B *83010*

*12/4/30*

180

\*180\*

QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

*See 104/30*  
*@CHG003*

<b>DART</b> DART Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY ON CANADA K6A 1K7		TC APPROVAL #09-89 TEL: 1-613-632-5200	
P/N	D407-558-047	CHG	CHG002
DESC	Dual Cargo Mirror Assy	SIC	SH92-17
LOT	B79843	SIC	SH1031NE
MODEL	Bell 407	SIC	
MADE IN CANADA		02/23/11	

<b>DART</b> DART Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY ON CANADA K6A 1K7		TC APPROVAL #09-89 TEL: 1-613-632-5200	
P/N	D407-558-047	CHG	CHG002
DESC	Dual Cargo Mirror Assy	SIC	SH92-17
LOT	B79843	SIC	SH1031NE
MODEL	Bell 407	SIC	
MADE IN CANADA		02/23/11	

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 83001

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Page 2

Thursday, April 12, 2012 12:50:42 PM

Item ID: D407-558-047

Accept

\*N9000040100\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Dual Cargo Mirror Assembly, 6 inch Round

Stop

\*NS2\*

Start Date: 4/12/2012 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 4/30/2012 Req'd Qty: 2.00

\*2\*

Customer:

Reference: REWORK PER ECN 12-554

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

190

Identify as per dwg & Stock Location: 42

0.00

\*190\*

Packaging

Memo

0.00

Packaging

ID AND STOCK UNDER NEW BATCH NUMBER AND CHANGE 3

Handwritten: 12/4/30

200

QC21- Final Inspection - Work Order Release

0.00

\*200\*

QC

Memo

0.00

Quality Control

Handwritten: 12/5/11

Handwritten: MJS 12/04/30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

# Picklist Print

Thursday, April 12, 2012 12:50:41 PM

Page 1

Work Order ID: 83001

Parent Item: D407-558-047

Parent Item Name: Dual Cargo Mirror Assembly, 6 inch Round

Start Date: 4/12/2012

Required Date: 4/30/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 09-01-16 new issue DD verified by:ec  
chg002 DD VERF:EC IPP REV:B 11.01.19 AS PER  
IPP REV:C 12.04.04 AS PER chg003 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2071-3 Cable		Manufactured	No				Each	5.0000		-2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST222		5							
				73054		5							
D2071-5 Cable		Manufactured	No				Each	0.0000		2			
D3778-1 Bracket		Manufactured	No				Each	1.0000		-2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST228		1							
				71205		1							
S D3778-3 Bracket		Manufactured	No				Each	2.0000		2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST		2							
				82146		2							
S D407-558-047 Dual Cargo Mirror Assembly, 6 inch Round		Manufactured	No				Each	0.0000		2			

2 x 82568

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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## DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D206-558 REV. C OR EARLIER  
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-558 REV. 0

REF: CANADIAN STC SH92-17  
REF: FAA STC SH1031NE

# 83001

### PURPOSE:

IT HAS COME TO DART'S ATTENTION THAT A DIFFERENT CABLE IS REQUIRED WHEN INSTALLING THE DART D407-558-045/-047 SINGLE/DUAL CARGO MIRROR ASSEMBLY ON A BHT 407GX AIRCRAFT.

THEREFORE, IN D407-558-045/-047 AT CHG 003 OR LATER, THE D2071-3 CABLE ASSEMBLY HAS BEEN REPLACED WITH THE D2071-5 CABLE ASSEMBLY.

THE D3778-1 BRACKET HAS ALSO BEEN REPLACED WITH THE D3778-3 BRACKET FOR BETTER PILOT COMFORT.

NOTE THAT THESE CHANGES ARE COMPATIBLE WITH THE ORIGINAL 407 AIRCRAFT SO THE CONTENT OF THIS DSI SUPERCEDES THE CONTENT OF DSI 9412 REV. A AND DSI 9436 REV. A.

CUSTOMERS WHO NEED TO UPGRADE D407-558-045/-047 MIRROR KITS FOR COMPATIBILITY WITH THE 407GX AIRCRAFT MUST PROCURE THE DSI9604-011 KIT FROM DART.

### DSI 9604-011 PARTS LIST:

Qty -011	Part Number	Description
X	DSI 9604-011	MIRROR UPGRADE KIT
1	D2071-5	CABLE ASSEMBLY (REPLACES D2071-3)
1	D3778-3	BRACKET (REPLACES D3778-1)

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01
APPROVED  BY: D. SHEPHERD (DE # 02)
DATE: 12.03.26
CERT. NO.: SH92-17
ISSUE NO.: 7

A	NEW ISSUE	MB	12.03.26
REV.	DESCRIPTION	BY	DATE
DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	#	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9604	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MIRROR UPGRADE	NTS
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**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

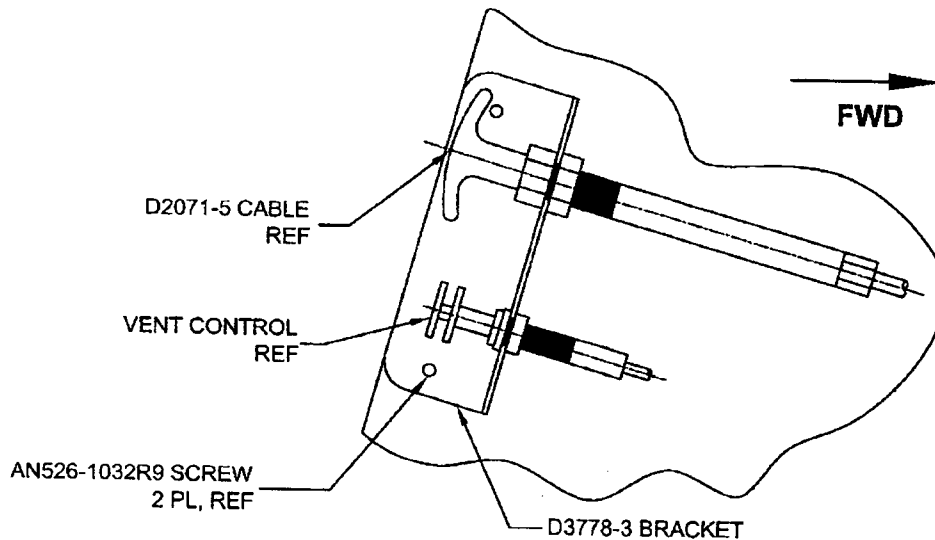


**INSTALL CHANGE:**

INSTALL THE D2071-5 CABLE ASSEMBLY PER INSTALLATION INSTRUCTIONS D206-558 REV. C OR EARLIER AND MAINTAIN PER ICA-D206-558 REV. 0.

INSTALL THE D3778-3 BRACKET AS DESCRIBED BELOW:

- 1) IF INSTALLED, REMOVE THE EXISTING VENT CONTROL BRACKET AND REMOVE THE VENT CONTROL.
- 2) PICKING UP ON EXISTING ANCHOR NUTS, INSTALL THE D3778-3 BRACKET USING AN526-1032R9 SCREWS.
- 3) INSTALL THE VENT CONTROL IN THE LOWERSLOT. INSTALL THE D2071-5 CABLE IN THE UPPER SLOT.



**FIGURE 1 - BRACKET INSTALLATION**

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY: *[Signature]*  
D. SHEPHERD (DE # 02)

DATE: 12.03.26  
CERT. NO.: SH92-17  
ISSUE NO.: 7

DESIGN	MB	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9604	SHEET 2 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	MIRROR UPGRADE	NTS
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# Dart Aerospace Ltd

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

AMEND SECTIONS 4.0 AND 5.0 OF INSTALLATION INSTRUCTIONS D206-558 REV.C OR EARLIER AND SECTIONS 25.3 AND 25.4 OF ICA-D206-558 REV. D AS FOLLOWS:

**4.0 WEIGHT AND BALANCE (D206-558 REV. C OR EARLIER)**  
**25.3 WEIGHT AND BALANCE (ICA-D206-558 REV. 0)**

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D206-558-041	2.4 lb	+5.0 in	+12.0 in-lb	+14.8 in	+35.5 in-lb
Bell 206A/B/L/L1/L3/L4	1.09 Kg	+0.13 m	+0.14 m-Kg	+0.38 m	+0.41 m-Kg
D206-558-043	3.0 lb	0.0 in	0.0 in-lb	+14.8 in	+44.4 in-lb
Bell 206A/B/L/L1/L3/L4	1.36 Kg	0.0 m	0.0 m-Kg	+0.38 m	+0.52 m-Kg
D407-558-045	2.4 lb	+5.0 in	+12.0 in-lb	+14.8 in	+35.5 in-lb
Bell 407	1.09 Kg	+0.13 m	+0.14 m-Kg	+0.38 m	+0.41 m-Kg
D407-558-047	3.0 lb	0.0 in	0.0 in-lb	+14.8 in	+44.4 in-lb
Bell 407	1.36 Kg	0.0 m	0.0 m-Kg	+0.38 m	+0.52 m-Kg

#83001

**5.0 PARTS LIST (D206-558 REV. C OR EARLIER)**  
**25.4 PARTS LIST (ICA-D206-558 REV. 0)**

Qty -041	Qty -043	Qty -045	Qty -047	Part Number	Description
X				D206-558-041	SINGLE CARGO MIRROR ASSEMBLY
	X			D206-558-043	DUAL CARGO MIRROR ASSEMBLY
		X		D407-558-045	SINGLE CARGO MIRROR ASSEMBLY
			X	D407-558-047	DUAL CARGO MIRROR ASSEMBLY
1	2	1	2	D2011-101	MIRROR ASSEMBLY
2	2	2	2	D2052	BRACKET
1	1	1	1	D2053	BRACKET
2	2	2	2	D2054	BUSHING
1	1	1	1	D2055	CLAMP
1	1	1	1	D2056	BELLCRANK ASSEMBLY
1		1		D2057	PLUG
1		1		D2065	ARM
	1		1	D2066	ARM
1	1	1	1	D2067	CONNECTOR
1	1			D2071	CABLE ASSEMBLY
		1	1	D2071-5	CABLE ASSEMBLY
1	2	1	2	D3014-1	* LOCKNUT
1	1			D3778-1	BRACKET
		1	1	D3778-3	BRACKET
4	4	4	4	AN3-4A	BOLT
4	4	4	4	AN526-1032R9	SCREW
1	2	1	2	AN960JD416L	* WASHER
4	4	4	4	AN960JD10	WASHER
6	6	6	6	AN960JD10L	WASHER
3	3	3	3	MS21042-3	NUT (or MS21042L3)
2	2	2	2	MS21919DG5	CLAMP
2	2	2	2	MS27039-1-18	SCREW
1	1			MS35489-9	GROMMET
		1	1	MS35489-67	GROMMET




\* INCLUDED AS PART OF D2011-101 MIRROR ASSEMBLY

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY:   
D. SHEPHERD (DE #02)

DATE: 12.03.26  
CERT. NO.: SH92-17  
ISSUE NO.: 7

DESIGN	MB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9604	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MIRROR UPGRADE	NTS
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# Dart Aerospace Ltd

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

# Picklist Print

February 6, 2012 8:15:35 AM

REFERENCE ONLY

Page 1

Work Order ID: 79843

Parent Item: D407-558-047

Parent Item Name: Dual Cargo Mirror Assembly, 6 inch Round

Start Date: 2/06/12

Required Date: 2/10/12

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A 09-01-16 new issue DD verified by:ec  
chg002 DD VERF:EC

IPP REV:B 11.01.19 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3-4A  
Bolt

Purchased

No

Each

446.0000

LT 1 SP<sup>20</sup>

Location

Loc Qty

Loc Code

ST350

446

104291

66

104625

300

120308

80

20x

AN526-1032R9  
Screw

Purchased

No

Each

68.0000

LT 1 SP<sup>20</sup>

Location

Loc Qty

Loc Code

ST348

68

114382

4

116900

4

117395

60

20x

AN960JD10L  
Washer

NAS1149D0332J

Purchased

No

Each

0.0000

LT 6 Bm 30 119042 SP

D2011-101

Manufactured

No

Each

31.0000

#110

6" Mirror

Location

Loc Qty

Loc Code

ST226

31

75983

31

Each

22.0000

10x

D2053

Mounting Bracket

Manufactured

No

Location

Loc Qty

Loc Code

ST004

22

58395

1

71595

21

Each

0.0000

#110

D2066

Arm

Manufactured

No

5x B759467

SP12-02-06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 79843

Parent Item: D407-558-047

Parent Item Name: Dual Cargo Mirror Assembly, 6 inch Round

Start Date: 2/06/12

Required Date: 2/10/12

Start Qty: 5.00

Required Qty: 5.00

S D2067 Connector	Manufactured	No			Each	30.0000	[X]	SP <sup>5</sup>
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST004	30				
			70066	30				5x
S D2071-3 Cable	Manufactured	No			Each	14.0000	[X]	SP
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST222	14				
			64745	1				
			73054	13				5x
S D3778-1 Bracket	Manufactured	No			Each	8.0000	[X]	SP <sup>5</sup>
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST228	8				
			71205	8				5x
S MS21042L3 Nut	Purchased	No			Each	5,123.0000	[X]	SP <sup>5</sup>
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST300	5123				
			117441	16				
			117885	32				
			118451	5				
			118927	3				
			119017	4657				1x
			119075	410				
S MS21919-DG5 Clamp	Purchased	No			Each	53.0000	[X]	SP <sup>10</sup> 12-02-06.
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST306	53				
			118840	3				3x
			119638	25				7x
			120498	25				

February 6, 2012 8:15:35 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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